

Work Order ID: 67501

Wednesday, March 23, 2011 11:54:58 AM



Page 1

Item ID: D3832-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Lid)

Start Date: 3/23/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 3/25/2011 Req'd Qty: 3.00



Customer:

Reference:

Run Start

Approvals: Process Plan: *[Signature]*

Date: 11-03-23

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

1- mesh to size as per dwg D3832

SAD 11-03-23

(3)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

SAD 11-03-23

(3)

120

0.00

Identify as per dwg & Stock Location: *[Signature]*

Packaging

Memo

0.00

Packaging

SAD 11-03-23

(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Approvals:

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Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/23

11-03-23
③

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Picklist Print

Wednesday, March 23, 2011 11:55:05 AM

Page 1

Work Order ID: 67501

Parent Item: D3832-3

Parent Item Name: Mesh (Lid)



Start Date: 3/23/2011

Required Date: 3/25/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	833.3809	11.9367	37.69484			
Expanded Metal Flat SS													



SAD 11-03-23

Location

Loc Qty

Loc Code

WA

833.380943

114809

78.622943

115012

239.2929

115401

20.6845

115989

46.5313

116178

3.0206

116508

33.3012

116768

14.0404

116795

77.8871

117197

320

END Scrap



37.6948 + 3.000 = 40.6948

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

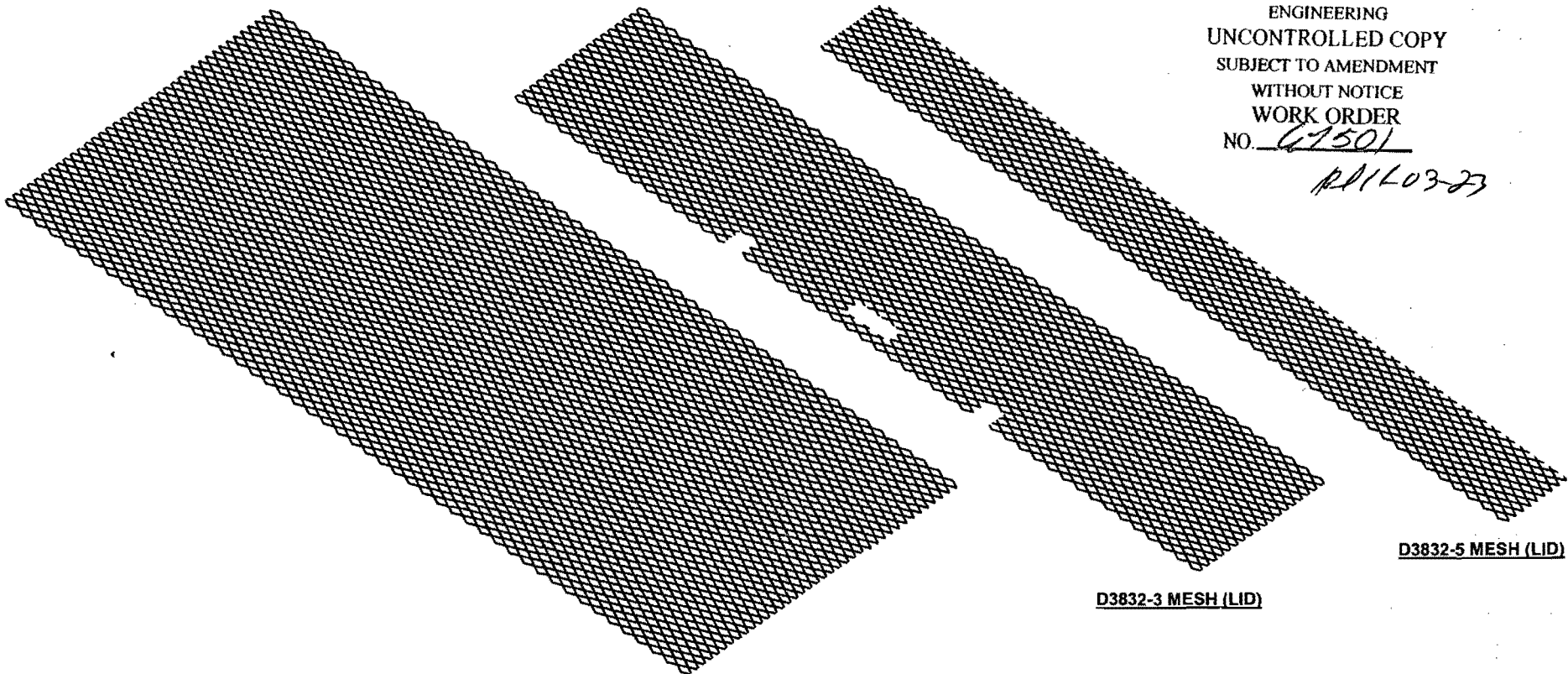
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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 RETURN TO
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 67501

PL1103-23



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
06/11/18

- NOTES:
 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. A
TITLE MESH	SCALE NTS

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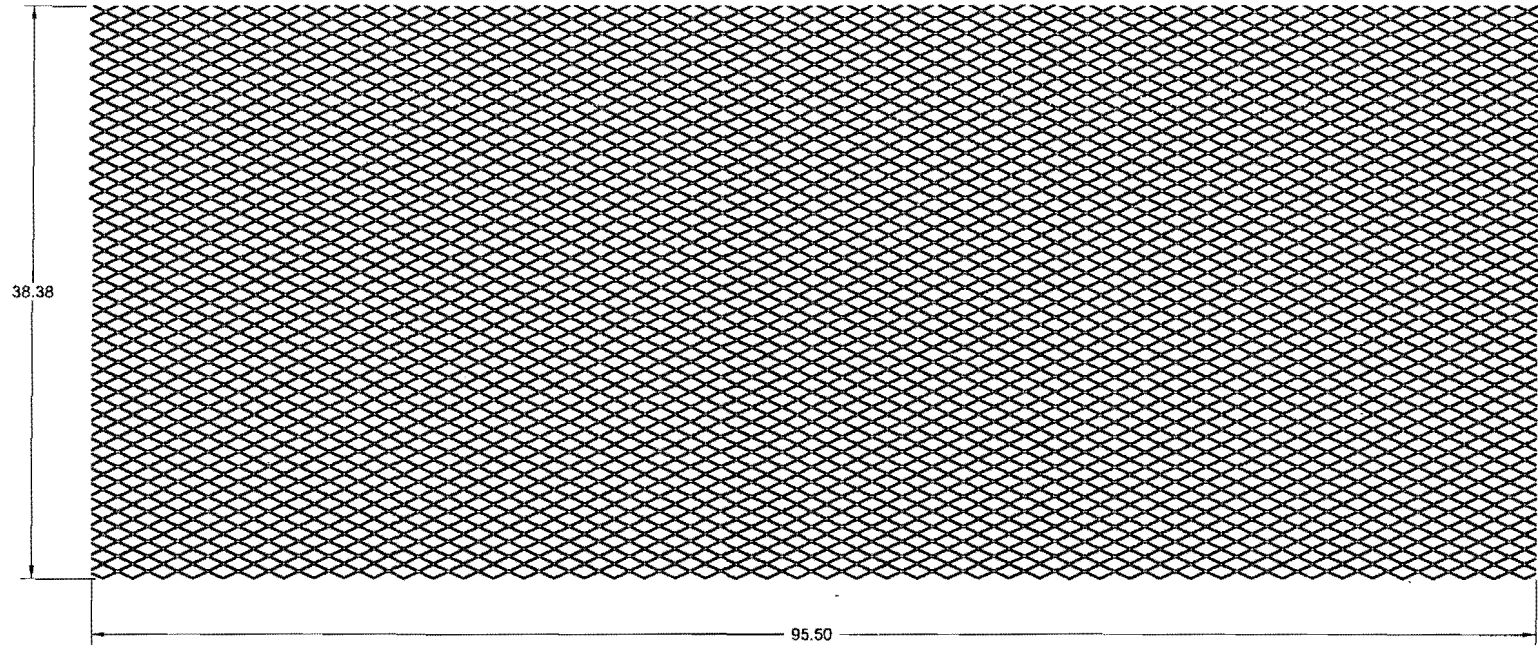
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u/o 67501



D3832-1 MESH (BASE)

RELEASED
09/11/78 NW

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DE APPR.		MESH (LID)	NTS
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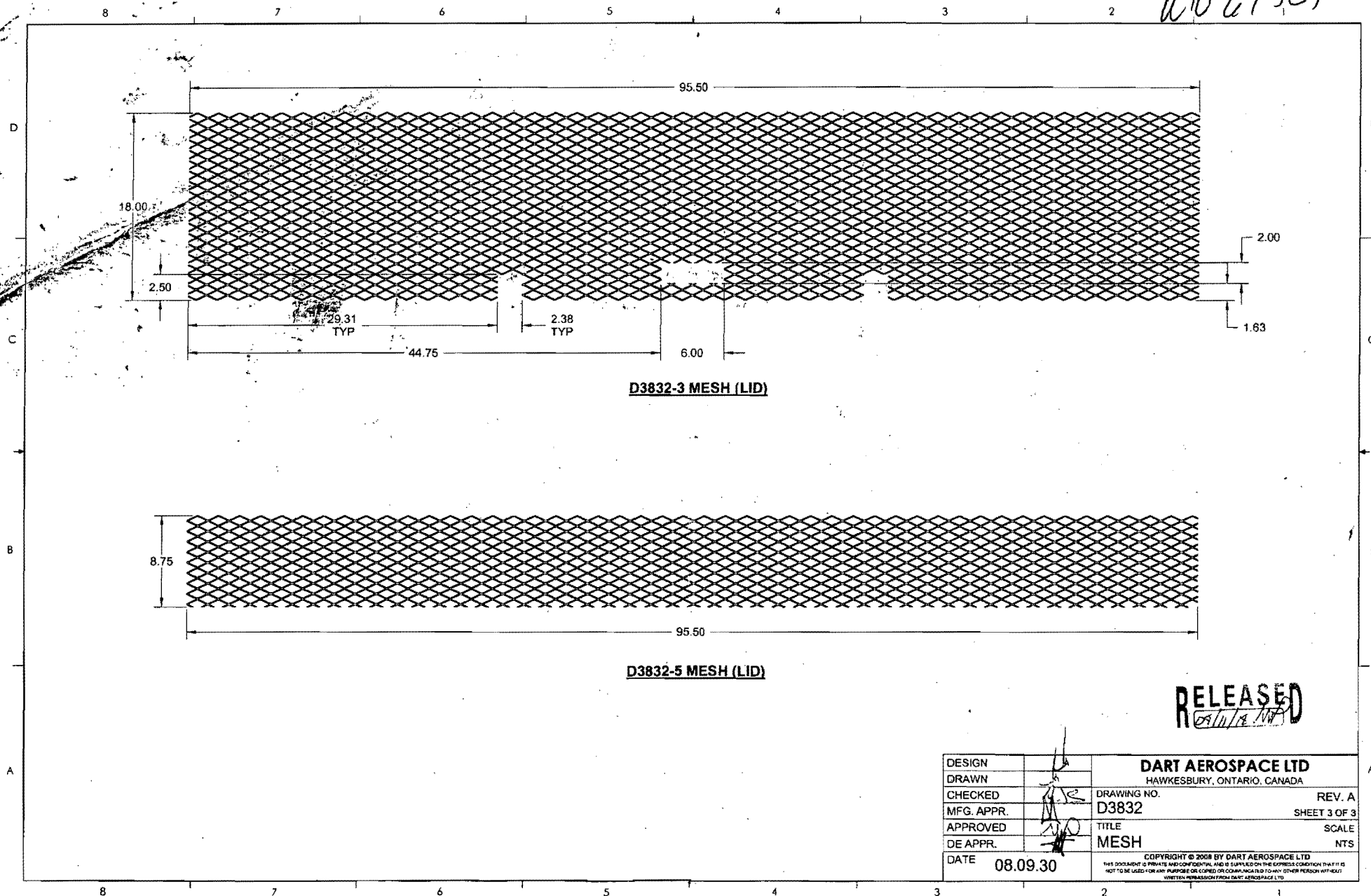
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